

IN THE SPECIFICATION:

Please replace the paragraph beginning at page 8, line 8, with the following paragraph:

Accordingly, in the first step, the big primary extrusion molding band 13 is extruded while the electric wire 1 is embedded in the big primary extrusion molding band 13 at the first extruder 12. In the second step, the multi-extrusion molding band 10 is molded to have the size of the finished state at the sizing mold 14 and the multi-extrusion molding band 10 is molded. By the second step, t_1 , t_2 and h (FIG. 3) are changed into t_1' , t_2' and h' (FIG. 4) respectively and consequently the final shape is made. Here, the semicircular portion 5 is prevented from being adhered to the electric wire embedding portion due to the thickness difference between t_1 and t_2 although each of them is molded to have t_1' and t_2' . In the third step, the multi-extrusion molding band 10 (FIG. 1)- having the shape in which the plurality of conventional extrusion molding bands 7 is molded simultaneously- and is fabricated into the flexible hose 9 for a vacuum cleaner. The multi-extrusion molding band 10 is wound at a predetermined angle, and the bonding portion 2 of the electric embedding portion 3 is bonded with the bonding end 4 of the semicircular portions 5 positioned on both sides of the multi-extrusion molding band 10 by the adhesive 8. In the above second step, since the flexible hose 9 is fabricated by winding the multi-extrusion molding band 10 having a wide cross-section, the bonded area is reduced more compared with that of the conventional flexible hose. As a result, the problem of adhesion defect occupying the most of the failure in quality is overcome and the more flexible hose 9 can be fabricated due to the reduction of the adhesion area.